

Machining quality parts in two locations



Screw Machine Production Facility 270 Rush St., Rushsylvania, Ohio 43347



CNC Machining Facility 6800 Co. Rd. 14, West Liberty, Ohio 43357



Contact us today to speak with a Roberts Machine Products Sales Engineer P.O. Box 210, Rushsylvania, OH 43347

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ROBERTS
MACHINE PRODUCTS

American Parts for American Companies

100% U.S.-machined parts

The Roberts Advantage:



Roberts Machine Products is a veteran-owned company dedicated to American craftsmanship and values.

- Machining quality built on our partners' 130 years in U.S. manufacturing and engineering
- Expert sales engineers who find the most effective and cost-efficient solutions for producing your parts
- Skilled machinists who are craftsmen, taking pride in delivering quality, on-time work to customer specifications
- Quality management system registered to ISO 9001:2008
- Comprehensive range of CNC and multi-spindle screw machines
- · Quick project quoting and short lead times
- High quality carbon steel, stainless steel, and aluminum
- Capability to deliver direct to Central Ohio customers

Industries we serve

- Road construction
 Heavy equipment
 Trucks
- Lawn and garden And other industrial applications

Our Capabilities

We specialize in short turnaround machining for Central Ohio manufacturers—and beyond

- General production small to large runs
- Prototypes
- Value-added services
 Subassembly
 Heat treating
 Plating

- Cincinnati 200MT 8" chuck with live tooling (2)
- Puma 240M 10" chuck with live tooling (1)

Key Equipment List

- Puma 240 10" chuck (1)
- Puma 200 C 8" chuck with bar feed (1)
- Puma 200 LC 10" chuck (1)
- Dynamic lathes collet series (2)

CNC Lathes

Lynx 220L 6" chuck (1)

8" 6-spindle chucker (1)

Acme Screw Machines

• 1¼" 6-spindle (5)

• 1%" 6-spindle (3)

• 1%" 8-spindle (1)

• 2" 6-spindle (2)

• 2" 8-spindle (1)

• 2%" 6-spindle (3)

• 2%" 8-spindle (2)

• 3½" 8-spindle (1)

- Lynx 210 8" chuck (1)
- Cincinnati 250T 8" chuck (1)
- Cincinnati 200T 8" chuck (3)

Chuck (1) Dynamic lathes co

- **Machining Centers**
- Kitamura H500 horizontal 2 pallet 24"x24"Y (1)
- Kitamura H400 horizontal 2 pallet 20"x20"Y (1)

 Kitamura H400 horizontal 2 pallet

20"x20"Y (1)

- Kitamura Mycenter Vertical 10"x10"Y (1)
- Kiwa vertical with Haas indexer interface 20"x15"Y (2)
- Hitachi Seiki vertical 28"x15"Y (1)

Support Equipment

3 automatic saw operations, including 2 new Hyd-Mech H-14A band saws

Full secondary operation capabilities:

- Bridgeport manual milling machine
- Engine lathe
- Landis threader
- Surface grinding





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